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Studies on the Reactivity of Cephalosporins. 6.1 Ozonolysis of Δ^2 -Cephem Derivatives as a New Entry to Highly Functionalized 2-Oxoazetidine and 2-Oxoazetidine-4-sulfenic Acid Derivatives.

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Abstract: The ozonolysis of Δ^2 -cephem derivatives 1, 2, and 3, to obtain highly functionalized 2-oxoazetidine and 2-oxoazetidine-4-sulfenic acid derivatives is described. An efficient and selective synthesis of the oxapenem derivative 16 is also reported. Copyright © 1996 Published by Elsevier Science Ltd

Ozonation is generally recognized as a clean, mild, and selective method of oxidation and therefore its use would be attractive for several synthetic transformations.² Ozonation of penicillin and dihydroacetoxycephalosporin derivatives in aqueous media has been reported to give high yields (usually greater than 95%) of diastereomeric sulfoxide mixtures.^{3,4} Sulfoxides did not react further with ozone, and in the case of penicillin derivatives the S/R ratio varied with the size of the N(7)- and C(2)-substituents present on the heterocyclic ring. Nevertheless, up today, no general informations about the ozonation of easily available Δ^2 -cephem derivatives have been described, probably because of their low reactivity⁵ and biological inactivity.⁶ The carbon-carbon double bond present in Δ^2 -cephems is sterically less hindered than that present in Δ^3 -cephem isomers,⁷ and it should be reactive enough toward ozone to compete with the sulfur atom in the oxidative trasformation. In this paper we describe selective ozonolyses of t-butyl 3-methyl-7-substituted-2-cephem-4-carboxylate derivatives 1, 2, and 3 to give highly functionalized 2-oxoazetidine and 2-oxoazetidine-4-sulfenic acid derivatives.

The reaction of t-butyl 3-methyl-7-phenoxyacetamido-2-cephem-4-carboxylate 1, prepared as reported from 7-aminodeacetoxycephalosporanic acid (7-ADCA),⁸ with ozone in CH₂Cl₂ at -20°C for 20 minutes, followed by quenching with dimethyl sulfide, afforded 4-(formyl)thio-3-phenoxyacetamido-N(1)-(1'-t-butyl

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carboxylate-propan-2'-one-1'-yl)azetidin-2-one 4 (85%) as the main product,⁹ and t-butyl 3-methyl-7-phenoxyacetamido-3-cephem-4-carboxylate-1-oxide 5 (9%) as by product (Scheme 1). Compound 5 was found stable when subjected to further ozonation and was identical to an authentic sample prepared by oxidation of 1 with m-chloroperbenzoic acid (m-CPBA) followed by double bond isomerization.¹⁰

Scheme 1

1, 4, 5: R₁≈ NHCOCH₂OPh, R₂=H

6: R1= NHCOCH2OPh, R2=H, R3= H, R4= SCHO

6a: R1= NHCOCH2OPh, R2=H, R3= SCHO, R4= H

2, 10, 12: R₁= Phthalimido, R₂=H

3, 11: R₁= H, R₂= Br

13: R₁= Phthalimido, R₂=H, R₃= H, R₄= SCHO

14: R₁= H, R₂= Br, R₃= SCHO, R₄= H

i: Ozone, CH_2CI_2 , -20°C, 20 minutes (procedure A). ii: CH_2N_2 , ether, 25°C. iii: Distilled CH_2N_2 , ether, 25°C.

It is interesting to note that the reported ozonolysis was very selective. In fact, only a little amount of the sulfoxide 5 was isolated, showing that the possible sulfur atom oxidation 11 and double bond isomerization were uncompetitive reactions under these experimental conditions. The 1 H-NMR spectrum of compound 4 revealed the presence of the enol form (broad singlet at 12.61 δ readily disappearing by addition of D₂O) probably because of the presence of intramolecular hydrogen bond. Selective alkylation of the enol moiety was obtained by treatment of compound 4 with an excess of undistilled diazomethane (prepared from nitrosomethylurea in the presence of ether and 30% KOH aqueous solution and stored over KOH) in ether at 25°C to give the methyl enol ether derivative 6 in good (72%) yield. The *trans* relationship between H-3 and H-4 protons was determined by 1 H-NMR coupling-constant value ($J_{H(3),H(4)}$ = 2.2 Hz) [Scheme 1]. The use of an alkaline ethereal solution of diazomethane is an essential requirement in the formation of 6. In fact, only the

cis-isomer 6a ($J_{H(3),H(4)}=4.7$ Hz) was obtained in acceptable (53%) yield when a distilled diazomethane ethereal solution was used (Scheme 1). The mechanism of the epimerisation has not been studied in detail. It is possible to suggest that the epimerisation may occur through simple deprotonation-protonation at the 3-position in accordance with the results previously described by Stoodley¹² and coworkers in the investigation on epimerisation of penicillin derivatives.

Compound 4 was stable only few days when stored at 5°C under nitrogen atmosphere, and the oxazole derivative 7 was the only detectable degradation product. ¹³ Compound 7 was charactherized as mixture of enol and keto (not shown) tautomers in a 10:1 ratio as determined by ¹H-NMR analysis. An unusual nucleophilic ring opening of the 2-oxoazetidine nucleus and the displacement of the whole (formyl)thio moiety may be important steps in the formation of 7. Precedent for the formation of oxazoles from 4-thioazetidinones can be found in the work of Stoodley. ¹⁴ The presence of a compound similar to 4 has been proposed by Woodward ¹⁵ as intermediate in the synthesis of penems, but never spectroscopic data were described probably because of its instability.

The versatility of the ozonolysis of Δ^2 -cephem derivatives is further illustrated by the oxidation of t-butyl 3-methyl-7-phthalimido-2-cephem-4-carboxylate 2 and t-butyl 3-methyl-7- α -bromo-2-cephem-4-carboxylate 3. Compound 2 was prepared from 7-ADCA using N-carboethoxyphthalimide as protective group. ¹⁶ Compound 3, never described in the literature, was prepared using a modified procedure previously reported for penicillin derivatives (Scheme 2). ¹⁷

Scheme 2

i: NaBr, NaNO₂, H₂SO₄, 2°C. ii: Oxalyl chloride, CH₂Cl₂, 25°C. iii: t-Butyl alcohol, NEt₃, 25°C.

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In this case, the reaction of 7-ADCA 8 with sodium bromide and sodium nitrite in the presence of sulfuric acid at 2°C afforded 3-methyl-7-\alpha-bromo-3-cephem-4-carboxylic acid 9 in acceptable yield (62%). Treatment with oxally chloride followed by reaction with t-butyl alcohol in the presence of catalytic amount of triethylamine afforded 3 in an overall 61% yield for the two steps.

The ozonolysis of compounds 2 and 3 in CH₂Cl₂ at -20°C for 20 minutes, followed by quenching with dimethyl sulfide, afforded 4-(formyl)thio-3-phthalimido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl) azetidin-2-one 10 and 4-(formyl)thio-3-α-bromo-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl) azetidin-2-one 11 in good (72% and 78%, respectively) yields. In the ozonolysis of compound 2 less amount of t-butyl 3-methyl-7-phthalimido-3-cephem-4-carboxylate-1-oxide 12 was isolated (5%), showing a high chemoselectivity for the reaction (Scheme 1). Compounds 10 and 11 were found more stable than 4 when stored at 5°C under nitrogen atmosphere. As expected, treatment of 2-oxoazetidine derivatives 10 and 11 with alkaline diazomethane in ether at 25°C afforded the methyl enol ether derivatives 13 and 14 in good (69% and 78%, respectively) yields (Scheme 1). Compounds 13 and 14 were characterized by a *trans* relationship between H-3 and H-4 protons as determined by ¹H-NMR coupling-constant values (see experimental).

To evaluate the synthetic usefulness of 2-oxoazetidine derivatives, compound 10 was used as substrate for the synthesis of the oxapenem 16 (Scheme 3).

Scheme 3

R= Phthalimido

i: N-chlorosuccinimide, CH₂Cl₂, 25^oC. ii: Triethylamine, CH₂Cl₂, 25^oC.

The reaction of 10 with N-chlorosuccinimide (3 equiv/mol) in CH₂Cl₂ at 25°C afforded trans-3-phthalimido-4- α -chloro-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one 15 in acceptable (35%) yield, along with decomposition products that were not further characterized. The trans relationship between protons H-3 and H-4 was determined by ¹H-NMR coupling-constant value (J_{H(3),H(4)}= 2.0 Hz). Subsequent treatment of 15 with an excess of triethylamine ¹⁸ in CH₂Cl₂ at 25°C afforded the oxapenem 16 (J_{H(3)/H(4)}= 1.8 Hz) in 36% yield, giving a new entry to this family of compounds. ¹⁹

Finally, it is noteworthy that the reaction of compound 1 with a large excess of ozone for longer reaction time (2-4 hrs) afforded 3-phenoxyacetamido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one-4-sulfenic acid 18 as the main product (52%), and compound 17 as by product [Scheme 4]. In a similar way, the

ozonolysis of 2 with a large excess of ozone afforded 3-phthalimido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one-4-sulfenic acid 20 as the main product (45%), and compound 19 as by product. Compounds 17 and 19 showed low stability even if stored at low temperature and gave 18 and 20 as main degradation products. Analytical samples of 17 and 19 were obtained by thin layer chromatography purification and quickly characterized by usual spectroscopic procedures. Compounds 17 and 19 were tentatively considered as formylsulfoxide derivatives on the basis of the presence of the chemical shift of the aldehydic protons (δ 9.40-10.0 and δ 10.05-10.11 [CDCl3], respectively) in the ¹H-NMR spectra, and of the absorption of the aldehydic and sulfoxide groups (1800-1785 cm⁻¹ and 1110-1100 cm⁻¹[CHCl3]) in the IR spectra, even if, those compounds, which to the best of our knownledge have never been described, might be expected to be rather labile species. Moreover, it is reasonable to suggest that compounds 17 and 19 might undergo decarbonylation to yield sulfenic acids 18 and 20.

Although sulfenic acids are usually "transient species",²⁰ the synthesis of stable azetidinone sulfenic acids by thermolysis of penicillin sulfoxide esters has been reported by Chou.²¹ More recently, the synthesis of 3-phthalimido-N(1)-(dimethyl-t-butylsilyl)azetidin-2-one-4-sulfenic acid (not shown) exhibiting an unusually high thermal stability has been described by Bachi and Gross.²²

Scheme 4

1, 17, 18: R= PhOCH₂CONH 2, 19, 20: R= Phthalimido

i: Ozone (large excess), CH₂Cl₂, -20°C, 2-4 hrs (procedure B).

In conclusion, the ozonolysis of Δ^2 -cephem derivatives is a mild and efficient method for the synthesis of highly functionalized 2-oxoazetidine and 2-oxoazetidine 4-sulfenic acid derivatives.

Experimental

NMR spectra were recorded on a Bruker (200 MHz) and are reported in δ values. Chemical shifts are in ppm downfield from tetramethylsilane as internal standard (δH=0.0) Infrared spectra were recorded on a Perkin Elmer 298 spectrophotometer using NaCl plates. Microanalyses were performed by C. Erba 1106 analyzer. Mass spectra were recorded on a VG 70/250S spectrometer with an electron beam of 70 eV. Melting points were obtained on a Reichert Kofler apparatus and are uncorrected. All solvents were ACS reagent grade and were redistilled and dried according to standard procedures. Chromatographic purifications were performed on

columns packed with Merck silica gel 60, 230-400 mesh for flash technique. Thin-layer chromatography was carried out using Merck plates Kieselgel 60 F254.

Starting Compounds

Tert-butyl-3-methyl-7-phenoxyacetamido-2-cephem-4-carboxylate 1 was prepared using the procedure described by Murphy. 8 Tert-butyl 3-methyl-7-phthalimido-2-cephem-4-carboxylate 2 was prepared using the procedure described by Botta. 16

Synthesis of t-butyl-3-methyl-7-α-bromo-2-cephem-4-carboxylate 3: 7-ADCA (5g., 23 mmol) and NaBr (12g, 116.5 mmol) were dissolved in H2SO4 (57 ml, 2.5N) in a becker equipped with mechanical stirrer and cooled at 0°C. To this mixture a solution of NaNO2 (2.5 g in 12 ml of H2O) was added slowly to prevent temperature raised over 2°C. The reaction, kept at 0°C for 1h and than warmed until room temperature, gave a gummy solid which was extracted with ethyl acetate (2x100 ml). The organic layer was washed with brine and dried. After evaporation of the solvent under reduced pressure, the crude was purified by flash-chromatography (CHCl₃/AcOH= 93/7) to give 3-methyl-7-α-bromo-3-cephem-4-carboxylic acid 9 (62%). Compound 9 (4g, 14.4 mmol) was dissolved in dry benzene (400 ml) and DMF (0.1 ml) and cooled at 0°C. Oxalyl chloride (2.8 ml, 32.6 mmol) was added slowly and the reaction was kept at 60°C for 1h and concentrated under anhydrous conditions. Acid chloride so obtained was slowly added to a cooled (0°C) solution of t-butanol (12.5g) in dry benzene (100 ml) in the presence of dry NEt3 (3.7 ml). The reaction was washed with H2O, HCl 2N, still H2O and dried. After evaporation of the solvent, the crude was purified by flash-chromatography (n-hexane/ethyl acetate= 4/1) to give t-butyl 3-methyl-7-α-bromo-2-cephem-4-carboxylate 3 (4.76g, 61%).

Tert-butyl-3-methyl-7-α-bromo-2-cephem-4-carboxylate 3: oil; I.R. (CHCl₃) v_{max} 1785, 1740, 1155 cm⁻¹; δH [CDCl₃, 200 MHz] 1.50 (9H, s, CH₃), 1.81 (3H, s, CH₃), 4.50 (1H, b.s., H-4), 4.60 (1H, b.s., H-6), 5.01 (1H, s, H-7), 5.92 (1H, b.s., H-2); m/z 334 (M⁺, 21%). Anal. Calcd. for C₁₂H₁₆NBrO₃S: C, 43.12%; H, 4.82%; N, 4.19%. Found. C, 43.19%, H, 4.87%; N, 4.25%.

3-Methyl-7- α -bromo-3-cephem-4-carboxylic acid **9:** oil; I.R. (CHCl₃) ν_{max} 3480, 1780, 1740; δ_{H} [CDCl₃, 200 MHz] 1.77 (3H, s, CH₃), 3.39 (1H, d, J 18 Hz, H-2), 3.58 (1H, d, J 18 Hz, H-2), 4.73 (1H, b.s., H-6), 5.07 (1H, s, H-7); m/z 278 (M⁺, 18%). Anal. Calcd. for CgHgNBrO₃S: C, 34.54%; H, 2.90%; N, 5.04%. Found. C, 34.61%, H, 2.95%; N, 5.0%.

Ozonation of Δ^2 -cephem derivatives 1, 2, and 3. General procedures.

Procedure A

1 mmol of substrate was dissolved in 5 ml of CH₂Cl₂ and placed in a 100 ml, three-necked flask equipped with a magnetic stirrer, a gas inlet tube, and a bubble flow meter. The substrate was allowed to react with an ozone-oxygen stream introduced at a flow of 660 ml/min (27 mg of O₃/min) for 20 minutes (TLC, CHCl₃/AcOEt=4.0:1.0 as eluent). The resulting mixture was quenched with dimethyl sulfide (0.1 ml) and purged with nitrogen for 30 min, transferred to a round bottomed flask and concentrated in vacuo. When necessary, the residue was purified by flash-chromatography using chloroform/ethyl acetate as eluent.

Procedure B

1 mmol of substrate was dissolved in 5 ml of CH₂Cl₂ and placed in a 100 ml, three-necked flask equipped with a magnetic stirrer, a gas inlet tube, and a bubble flow meter. The substrate was allowed to react with an ozone-oxygen stream introduced at a flow of 660 ml/min (27 mg of O₃/min) for 2-4 hrs (TLC, CHCl₃/AcOEt=4.0:1.0 as eluent). The resulting mixture was purged with nitrogen for 30 min, transferred to a round bottomed flask and concentrated in vacuo.

4-(Formyl)thio-3-phenoxyacetamido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one 4: (370mg, 85%); oil; I.R. (CHCl₃) ν_{max} 3420, 1785, 1720, 1690, 1660 cm⁻¹; δ_{H} [CDCl₃, 200 MHz] 1.55 (9H, s, CH₃), 2.20 (3H, s, CH₃), 4.50 (2H, s, CH₂), 5.35 (1H, m, H-3), 6.10 (1H, d, J 4.5 Hz, H-4), 6.90-7.30 (6H, m, Ph-H and NH), 10.0 (1H, s, CHO), 12.61 (1H, b.s., OH); m/z 436 (M⁺, 35%). Anal. Calcd. for C₂₀H₂4N₂O₇S: C, 55.03%; H, 5.54%; N, 6.42%. Found. C, 54.99%, H, 5.61%; N, 6.48%.

Tert-butyl-3-methyl-7-phenoxyacetamido-3-cephem-4-carboxylate-1-oxide 5: (38mg, 9%) oil; I.R. (CHCl₃) v_{max} 3420, 1820, 1730, 1705 cm⁻¹; δ_H [CDCl₃, 200 MHz] 1.50 (9H, s, CH₃), 2.15 (3H, s, CH₃), 3.50 (2H, m, CH₂), 4.45 (1H, m, H-6), 4.60 (2H, s, CH₂), 6.31 (1H, m, H-7), 6.90-7.55 (6H, m, Ph and NH); m/z 420 (M⁺, 35%). Anal. Calcd. for C₂₀H₂₄N₂O₆S: C, 57.13%: H, 5.75%; N, 6.64%. Found. C, 57.21%, H, 5.76%; N, 6.69%.

Oxazole derivative 7: compound 7 was charactherized as an unseparable mixture of enol and keto tautomers in a 10:1 ratio (determined by 1 H-NMR): oil; I.R. (CHCl₃) v_{max} 3420, 1730, 1705 cm⁻¹; δ_{H} [CDCl₃, 200 MHz] of the main isomer. 1.53 (9H, s, CH₃), 2.09 (3H, s, CH₃), 4.50 (2H, s, CH₂), 6.82-7.34 (5H, m, Ph-H), 7.15 (1H, bs, NH), 8.0 (1H, s, CH); δ_{H} [CDCl₃, 200 MHz] main signals of the keto isomer, 5.60 (1H, d, J 7.5 Hz, CH), 7.09 (1H, d, J 7.5 Hz, NH); m/z 374 (M⁺, 53%). Anal. Calcd. for C₁₉H₂₂N₂O₆: C, 60.95%; H, 5.92%; N, 7.48%. Found. C, 60.87%, H, 5.94%; N, 7.51%.

4-(Formyl)thio-3-phthalimido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one 10: (311mg, 72%); oil; I.R. (CHCl₃) ν_{max} 1785, 1730, 1690 cm⁻¹; δ_H [CDCl₃, 200 MHz] 1.61 (9H, s, CH₃), 2.32 (3H, s, CH₃), 5.91 (1H, d, J 4.0 Hz, H-3), 6.43 (1H, d, J 4.0 Hz, H-4), 7.81 (4H, m, C6H₄), 10.11 (1H, s, CHO), 12.66 (1H, b.s., OH): m/z 432 (M⁺, 47%). Anal. Calcd. for C₂₀H₂₀N₂O₇S: C, 55.55%; H, 4.66%; N, 6.48%. Found. C, 55.67%, H, 4.73%; N, 6.60%.

4-(Formyl)thio-3-α-bromo-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one 11: (286mg, 78%); oil; I.R. (CHCl₃) v_{max} 1790, 1698, 1651 cm⁻¹; δ_H [CDCl₃, 200 MHz] 1.54 (9H, s, CH₃), 2.71 (3H, s, CH₃), 4.82 (1H, d, J 1.8 Hz, H-3), 5.85 (1H, d, J 1.8 Hz, H-4), 10.22 (1H, s, CHO), 12.63 (1H, b.s., OH); m/z 366 (M⁺, 31%). Anal. Calcd. for C₁₂H₁₆N_{Br}O₅S: C. 39.35%; H, 4.40%; N, 3.82%. Found. C, 39.29%, H, 4.42%; N, 3.95%.

Tert-butyl-3-methyl-7-phthalimido-3-cephem-4-carboxylate-1-oxide 12: (21 mg, 5%) oil; I.R. (CHCl3) v_{max} 1800. 1750. 1720 cm⁻¹: δ_{H} [CDCl3, 200 MHz] 1.50 (9H. s. CH3), 2.34 (3H. s. CH3), 3.30-4.20 (2H. m. CH2), 4.70 (1H. d. J 4.8 Hz. H-6), 6.01 (1H. d. J 4.8 Hz. H-7), 7.60-7.93 (4H. m. C6H4); m/z 416 (M⁺,

67%). Anal. Calcd. for C₂₀H₂₀N₂O₆S: C, 57.68%; H, 4.84%; N, 6.73%. Found. C, 57.77%, H, 4.91%; N, 6.70%.

Formylsulfoxide derivative 17: (59mg, 13%); I.R. (CHCl₃) v_{max} 3450, 3150, 1800, 1750, 1720, 1110 cm⁻¹; δ_H [CDCl₃, 200 MHz] as mixture of R/S (1:1) sulfoxide isomers: 1.35 (9H. s, CH₃), 2.25-2.50 (3H, s, CH₃), 4.45 (2H, s, CH₂), 5.25-5.45 (2H, m, H-6), 6.10 (1H, m, H-7), 6.80-7.25 (5H, m, Ph), 7.75 (1H, b.s., NH), 9.40-10.0 (1H, s, CHO), 12.0 (1H, b.s., OH); m/z 452 (M⁺, 43%). Anal. Calcd. for C₂₀H₂₄N₂O₈S: C, 53.09%; H, 5.35%; N, 6.19%. Found. C, 53.11%, H, 5.40%; N, 6.22%.

3-Phenoxyacetamido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one-4-sulfenic acid **18**: (220 mg, 52%) oil: I.R. (CHCl₃) v_{max} 3455, 3200 1780, 1750, 1720 cm⁻¹; δ_H |CDCl₃, 200 MHz| 1.53 (9H, s, CH₃), 2.38 (3H, s, CH₃), 3.30-4.20 (2H, m, CH₂), 5.20 (1H, m, H-3) [becomes a doublet, J 5.10 Hz, after addition of D₂O], 5.30 (1H, m, H-4) [becomes a doublet, J 5.10 Hz, after addition of D₂O], 6.85-7.40 (5H, m, Ph), 7.60 (1H, m, NH), 12.51 (1H, b.s., OH); m/z 424 (M⁺, 29%). Anal. Calcd. for C₁9H₂4N₂O₇S: C, 53,76%; H, 5,70%; N, 6.60%. Found. C, 53.81%, H, 5.70%; N, 6.68%.

Formylsulfoxide derivative 19: (112mg, 25%); I.R. (CHCl₃) ν_{max} 3200, 1785, 1750, 1720, 1100 cm⁻¹; δ_{H} [CDCl₃, 200 MHz] as mixture of R/S (1:1) sulfoxide isomers: 1.54 (9H, s, CH₃), 2.25-2.33 (3H, s, CH₃), 5.80-5.92 (2H, m, H-6), 6.38-6.44 (1H, m, H-7), 7.70-7.95 (4H, m, C₆H₄), 10.05-10.11 (1H, s, CHO), 12.60 (1H, b.s., OH); m/z 448 (M⁺, 23%). Anal. Calcd. for C₂₀H₂₀N₂O₈S: C, 53.57%; H, 4.49%; N, 6.25%. Found. C, 53.60%, H, 4.46%; N, 6.20%.

3-Phthalimido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one-4-sulfenic acid **20**: (189mg, 45%) oil; 1.R. (CHCl₃) v_{max} 3450, 3100, 1790, 1750, 1720 cm⁻¹; δ_H [CDCl₃, 200 MHz] 1.21 (9H, s, CH₃), 2.30 (3H, s, CH₃), 5.61 (1H, d, J 5.0 Hz, H-3), 5.71 (1H, d, J 5.0 Hz, H-4), 7.77-7.98 (4H, m, C₆H₄), 12.50 (1H, b.s., OH); m/z 420 (M⁺, 54%). Anal. Calcd. for C₁9H₂0N₂O₇S: C, 54.28%; H, 4.79%; N, 6.66%. Found. C, 54.31%, H, 4.82%; N, 6.68%.

Alkylation of compounds 4, 10, 11-General procedure.

To a stirred solution of the substrate (1 mmol) in CH₂Cl₂ (5 ml) was added CH₂N₂ (wet ethereal solution alkaline for KOH) at 0°C until the substrate disappeared (CHCl₃/EtOAc= 40/10). The excess of CH₂N₂ was distilled under a flow stream of nitrogen at room temperature. The solvent was evaporated under reduced pressure and the crude purified by preparative thin layer chromatography (CHCl₃/EtOAc= 40/10) to give compounds 6. 13, and 14. In the case of compond 4 the reaction was also performed, in similar experimental conditions, using careful distilled CH₂N₂ to obtain compound 6a.

Methyl enol ether derivative 6: (324mg, 72%); oil; I.R. (CHCl₃) ν_{max} 3435, 1780, 1755, 1690 cm⁻¹; δ_H [CDCl₃, 200 MHz] 1.53 (9H, s, CH₃), 2.48 (3H, s, CH₃), 3.81 (3H, s, OCH₃), 4.57 (2H, s, CH₂), 5.65 (1H, m, H-3), 6.04 (1H, d, J 2.2 Hz, H-4), 6.81-7.43 (6H, m, Ph-H and NH), 10.05 (1H, s, CHO); m/z 450 (M⁺, 75%). Anal. Calcd. for C₂₁H₂₆N₂O₇S: C, 55.99%; H, 5.82%; N, 6.22%. Found. C, 56.08%, H, 5.80%; N, 6.25%.

Methyl enol ether derivative 6a: (239mg, 53%); oil; I.R. (CHCl₃) $ν_{max}$ 3433, 1781, 1755, 1695 cm⁻¹; $δ_H$ [CDCl₃, 200 MHz] 1.56 (9H, s, CH₃), 2.52 (3H, s, CH₃), 3.80 (3H, s, OCH₃), 4.59 (2H, s, CH₂), 5.76 (1H, m, H-3), 6.12 (1H, d, J 4.7 Hz, H-4), 6.78-7.43 (6H, m, Ph-H and NH), 10.05 (1H, s, CHO); m/z 450 (M⁺, 63%). Anal. Calcd. for C₂₁H₂₆N₂O₇S: C, 55.99%; H, 5.82%; N, 6.22%. Found. C, 56.09%, H, 5.83%; N, 6.29%.

Methyl enol ether derivative 13: (308mg, 69%); oil; I.R. (CHCl₃) v_{max} 1785, 1730, 1690 cm⁻¹; δ_H [CDCl₃, 200 MHz] 1.58 (9H, s, CH₃), 2.43 (3H, s, CH₃), 3.92 (3H, s, OCH₃), 5.91 (1H, d, J 2.2 Hz, H-3), 6.49 (1H, d, J 2.2 Hz, H-4), 7.70-7.98 (4H, m, C₆H₄), 10.15 (1H, s, CHO); m/z 446 (M⁺, 18%). Anal. Calcd. for C₂1H₂2N₂O₇S: C, 56.49%; H, 4.97%; N, 6.27%. Found. C, 56.53%, H, 4.89%; N, 6.28%.

Methyl enol ether derivative 14: (296mg, 78%); oil; I.R. (CHCl₃) ν_{max} 1790, 1750, 1690 cm⁻¹; δ_H [CDCl₃, 200 MHz] 1.50 (9H, s, CH₃), 2.61 (3H, s, CH₃), 3.84 (3H, s, OCH₃), 4.80 (1H, d, J 1.9 Hz, H-3), 5.83 (1H, d, J 1.9 Hz, H-4). 10.15 (1H, s, CHO); m/z 380 (M⁺, 39%). Anal. Calcd. for C₁₃H₁₈NBrO₅S: C, 41.06%; H, 4.77%; N, 3.68%. Found. C, 41.09%, H, 4.83%; N, 3.70%.

Synthesis of the oxapenem derivative 16: 4-(Formyl)thio-3-phthalimido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one 10 (432mg, 1 mmol) and N-chlorosuccinimmide (399 mg, 3 mmol) were dissolved in CH₂Cl₂ (5 ml) and the solution was stirred at 25°C for 6h. The solvent was evaporated under reduced pressure and the crude purified by flash-chromatography (CHCl₃/CH₃OH= 9.5:0.5) to give 4-α-chloro-3-phthalimido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one 15 (142 mg, 35%) as the only recovered product. Treatment of compound 15 (406 mg, 1 mmol) with triethylamine (5 mmol) in dry THF (5 ml) under nitrogen atmosphere at 25°C afforded, after usual purification procedure, the oxapenem derivative 16 (133 mg, 36%).

 $4-\alpha$ -Chloro-3-phthalimido-N(1)-(1'-t-butylcarboxylate-propan-2'-one-1'-yl)azetidin-2-one **15**: oil, δ_H [CDCl3, 200 MHz] 1.51 (9H, s, CH3), 1.90 (3H, s, CH3), 5.10 (1H, d, J 2.0 Hz, H-3), 5.62 (1H, d, J 2.0 Hz, H-4), 7.85-7.92 (4H, m, C₆H₄), 12.50 (1H, b.s., OH); m/z 406 (M⁺, 39%). Anal. Calcd. for C₁9H₁9N₂ClO₆: C, 56.10%; H, 4.71%; N, 6.89%. Found. C, 56.12%, H, 4.77%; N, 6.91%.

Oxapenem derivative 16: oil, δ_H [CDCl₃, 200 MHz] 1.51 (9H, s, CH₃), 2.36 (3H, s, CH₃), 5.65 (1H, d, J 1.8 Hz, H-5), 6.20 (1H, d, J 1.8 Hz, H-6), 7.84 (4H, m, C₆H₄); m/z 370 (M⁺, 45%). Anal. Calcd. for C₁₉H₁₈N₂O₆: C, 61.62%; H, 4.90%; N, 7.56%. Found. C, 61.64%, H, 4.93%; N, 7.58%.

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